

Classifications

EN ISO 14174

S A AB 2B

Characteristics and typical fields of application

- Agglomerated basic flux for Submerged Arc strip cladding.
- Suitable for strip cladding of a fully austenitic 25Cr-20Ni-2Mo LN alloy in 3 layers in combination with SOUTOTAPE 310MM.

Flux properties

Polarity	DC +
Basicity index (Boniszewski)	1.1
Grain size (EN ISO 14174)	0.40 – 1.4 mm (No. 40 – 14)
Apparent density	0.86
Flux consumption	1.0 (kg fused flux / kg strip)
Redrying	1 to 2 hours at 350 +/- 50°C

Typical strips to combine

Process	Name	ASME II C SFA 5.9	EN ISO 14343-A
SAW	SOUTOTAPE 310MM	"EQ310LMO"	B 25 22 2 N L

Packaging

Type	Weight
Metal drum	20 kg