

## Classifications

AWS A5.23 / SFA-5.23

EN ISO 26304-A

EG

SZ3Ni0,9MoCr

## Characteristics and typical fields of application

Union S Ni1MoCr is a coppered solid wire for submerged arc welding of high strength and toughness after (long) PWHT, sour service (NACE), oil & gas.

## Typical analysis

	C	Si	Mn	Cr	Ni	Mo
wt.-%	0.10	0.55	1.55	0.25	0.95	0.50

## Operating data

### Dimension mm

2.5

3.2

## Recommended SAW flux:

UV 420 TTR-W

## Approvals

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