

## Classifications

<b>EN ISO 24598-A</b>	<b>AWS A5.23 / SFA-5.23</b>
S S CrMoWV12	EG

## Characteristics and typical fields of application

**Thermanit MTS 4** is a solid wire for submerged arc welding; Creep resistant X20CrMoWV12-1 in power generation.

### Recommended SAW flux:

Marathon 543  
 UV 420 TT  
 UV 420 TT-LH

## Typical analysis

	C	Si	Mn	Cr	Ni	Mo	W	V	N
wt.-%	0.25	0.15	0.9	11.2	0.60	0.90	0.50	0.25	0.30

## Operating data

### Dimension mm

2.5  
 3.0  
 4.0

## Approvals

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