

Classifications

AWS A5.23 / SFA-5.23
EN ISO 14171-A

ENi2

S2Ni2

Characteristics and typical fields of application

Union S 2 Ni 2,5 is a coppered solid wire for submerged arc welding in cryogenic applications (-60 / -80°C).

Recommended SAW flux:

UV 418 TT

UV 420 TT

Typical analysis

	C	Si	Mn	Ni	S
wt.-%	0.09	0.10	1.00	2.30	≤ 0.010

Operating data

Dimension mm

2.4

2.5

3.0

4.0

Approvals

-